



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4030-041
Job Sheet 188897



Part No: D4030-041

Job Qty: 1 pcs

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: D4030 REV.D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM IPP REV:E 18.12.03 CHANGE BOLT LENGHT AS PER CAR18-281 (AN3-14A TO AN3-15A) DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/12/19	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging 1 - Pick Kit	1 pcs		2/12/19	0.00	0.00	Packaging1-4		
110	Handfinish - 4-1-Assembly-B4B	1 pcs		2/12/19	0.00	1.03	HandFinish4		
							Handfinish - 4 - 1 - B4B		
							Handfinish - 4 - 15 - B4B		
120	QC 5	1 pcs		2/12/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs		2/12/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

SEE OLD FORM

DAS
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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Pick Kit) Descriptions: 110 - (Assemble as per dwg) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					DAS FEB 12 2019 21 9:59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
D2530	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	
D2537-PO	Bushing	2 pcs (2 ea)	90-Start up Operation	
D3917-3	Washer	6 pcs (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 pcs (2 ea)	90-Start up Operation	
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	90-Start up Operation	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
D3913-041	Long Basket Base Assembly, 350	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	
D3914-041	Long Basket Lid Assembly (350)	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-15A	4	140	0
	AN3-16A	2	71	0
	AN310-4	3	112	0
	AN310C4	2	88	0
	AN4-12	3	88	0
	AN5-17A	4	171	0
	D2530	1	9	0
	D2535	2	41	0
	D2537	2	179	0
	D3917-3	6	62	0
	D3953-17	2	49	0
	D3953-19	1	39	0
	D3953-21	1	45	0
	D3953-3	2	63	0
	D3953-7	2	48	0
	D3953-9	2	39	0
	D3969-3	1	31	0
	MS21042L3	6	2,660	0
	MS21042L5	4	853	0
	MS24665-151	3	550	0
	MS24665-300	2	25	0
	NAS1149C0432R	2	1,465	0
	NAS1149F0332P	8	2,978	0
	NAS1149F0432P	6	1,606	0
	NAS1149F0563P	4	504	0
110-Handfinish - 4-1-Assembly-B4B	D3913-041	1	3	0
	D3914-041	1	18	0

Part Specifications

Specifications could not be found.

Order 11943



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Note: D4030 REV.D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM IPP REV:E 18.12.03 CHANGE BOLT LENGHT AS PER CAR18-281 (AN3-14A TO AN3-15A) DD VERF:JFS

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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/12/19	0.00	0.00	Start Up Stores/Pkg-1		13L 19-2-10
100	Packaging	1 pcs		2/12/19	0.00	0.00	Packaging1-4		13L 19-2-10
110	HandFinish	1 pcs		2/12/19	0.00	1.03	HandFinish4		13L 19-2-15
120	QC	1 pcs		2/12/19	0.00	0.00	QC5		
130	Packaging	1 pcs		2/12/19	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		2/12/19	0.00	0.00	QC21		



Container No: S152553



Part: D4030-041

Job No: 188897

Serial No/Batch: S152553

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/11/19

Job BOM

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Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	5143225
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045805
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5173914
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5116813-1
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5143682
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5147273
D2530	Handle Weldment	1 pcs (1 ea)	90-Start up Operation	5133161
D2535	Spring	2 pcs (2 ea)	90-Start up Operation	5144798
D2537	Bushing	2 pcs (2 ea)	90-Start up Operation	5135367
D3917-3	Washer	6 pcs (6 ea)	90-Start up Operation	5143335
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5133690
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5142117
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5115826
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	90-Start up Operation	5134181
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5094592
D3953-9	Gas Spring Washer	2 pcs (2 ea)	90-Start up Operation	5142139
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	505052-1
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5104465
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5050052-1
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5134693
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5131202-1
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5098031-3
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5152277
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5150009
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5149955
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-15A	4	80	0
	AN3-16A	2	45	0
	AN310-4	3	141	0
	AN310C4	2	65	0
	AN4-12	3	115	0
	AN5-17A	4	129	0
	D2530	1	5	0
	D2535	2	19	0
	D2537	2	0	0
	D3917-3	6	122	0
	D3953-17	2	27	0
	D3953-19	1	50	0
	D3953-21	1	30	0
	D3953-3	2	30	0
	D3953-7	2	47	0
	D3953-9	2	58	0
	D3969-3	1	24	0
	MS21042L3	6	2,251	0
	MS21042L5	4	334	0
	MS24665-151	3	588	0
	MS24665-300	2	44	0
	NAS1149C0432R	2	1,768	0
	NAS1149F0332P	8	2,259	0
	NAS1149F0432P	6	912	0
	NAS1149F0563P	4	544	0
110-HandFinish	D3913-041	1	2	0
	D3914-041	1	17	0

Part Specifications
Specifications could not be found.

Plex 1/16/19 12:53 PM Dart.Macdonald.Dara